

EASY RAIL



About Rollon



Development of global business

- 1975** Parent company, Rollon S.r.l., founded in Italy
- 1991** Founding of Rollon GmbH in Germany
- 1995** Expansion of headquarters to new 4,000 m² factory
Assembly starts in Germany
Quality management certified to ISO 9001
- 1998** Rollon B.V. in the Netherlands and Rollon Corporation in the USA are founded
Expansion of German branch to new 1,000 m² plant
- 1999** Founding of Rollon S.A.R.L. in France
Environmental management certified to ISO 14001
- 2000** Rollon s.r.o. founded in Czech Republic
- 2001** Expansion of headquarters to new 12,000 m² manufacturing plant
- 2007** Restructuring of the GmbH and alignment of production in Germany to customer-specific adaptations
Takeover of the assets of a manufacturer of linear rail systems
- 2008** Expansion of sales network in Eastern Europe and Asia

Continual expansion and optimization of the portfolio

Founded in 1975, Rollon manufactured high-precision linear roller bearings for the machine tool industry. Soon Rollon started manufacturing linear bearings based on the roller-cage. In 1979, Compact Rail self-aligning linear bearings joined Telescopic Rail industrial drawer slides and Easy Rail linear bearings. These products became the strong foundation on which the company is built today. Continuous optimisation of these core products remains one of the most important jobs at Rollon.

The patented Compact Rail linear bearing, which uses different proprietary rail profiles and high-precision, radial ball bearing sliders, enables compensation of height and angle mounting defects in applications and is only one example for the continuing innovative development of the existing product program.

In the same manner, we continually introduce innovative new product families emphasizing our continuing product development and optimization. These include:

- 1994 Light Rail - full and partial extensions in lightweight design
- 1996 Uniline - belt driven linear actuators
- 2001 Ecoline - aluminum economical linear system
- 2002 X-Rail - inexpensive formed steel linear bearings
- 2004 Curviline, curvilinear rails and the monorail profile rail guide
- 2007 Monorail miniature sizes

Each expansion of the product range is built on the experience of today's total of nine product families and is based on market demands. Linear technology for any application from Rollon, the total supplier.

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Product explanation

Easy Rail are linear bearings with one or more sliders



Fig. 1

The SN series is characterized by compact cross-sections and low-friction movement. Different cross-sections allow for numerous applications in which high load capacities can be implemented at a very long service life.

The most important characteristics:

- Guide rails and sliders of SN series made of cold-drawn bearing steel
- Ball cage made of steel
- Balls made of hardened bearing steel
- Raceways of the guide rails and sliders are induction hardened
- Long service life

Preferred areas of application of the Easy Rail product family:

- Transportation industry (e.g., exterior and interior rail and bus doors, seat adjustments, interior)
- Construction and machine technology (e.g., housings, protective covers)
- Medical technology (e.g., X-ray equipment, medical tables)
- Automotive technology
- Logistics (e.g., handling units)
- Packaging machines (e.g., beverage industry)
- Special machines

SN linear bearing, version 1, with single slider

This linear bearing consists of a guide rail and a slider that runs within the ball cage in the guide rail. High load capacities, compact cross-sections and simple and easy mounting characterize this series.



Fig. 2

SN linear bearing, version 2, with multiple independent sliders

Variant with several sliders, which each runs in its own ball cage, independent of each other, in the guide rail. Slider length and stroke for each slider can be different within one rail.



Fig. 3

SN linear bearing, version 3, with multiple synchronized sliders

Several sliders run in a common ball cage within the guide rails. The slider lengths can vary here as well and then form a total unit, which implements the corresponding stroke.



Fig. 4

Technical data

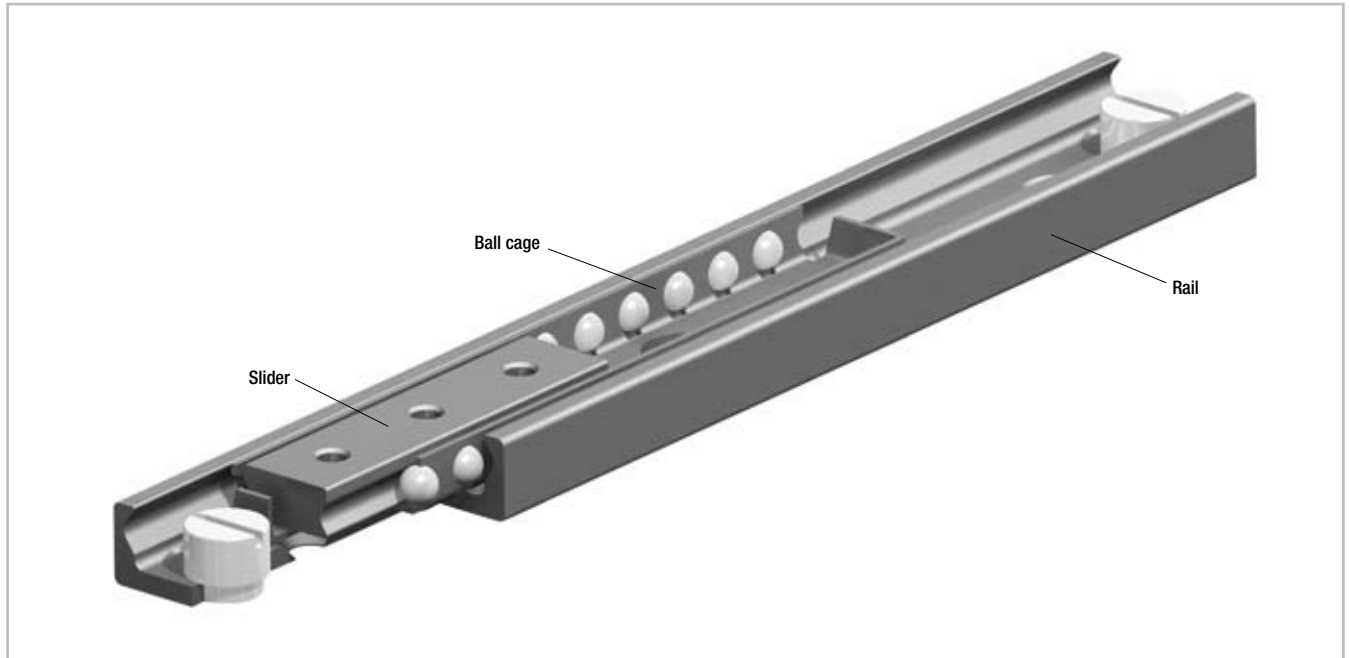


Fig. 5

Performance characteristics:

- Available sizes: 22, 28, 35, 43, 63
- Inductive hardened raceways
- Rails and sliders made of cold-drawn bearing steel
- Balls made of hardened bearing steel
- Max. operating speed 0.8 m/s (31.5 in/s)
- Temperature range: -30 °C to +170 °C (-22 °F to +338 °F)
- Electrolytic zinc-plating as per ISO 2081; increased anticorrosive protection on request (see Chapter 4, Technical instructions, pg. 16 Anticorrosive protection)
- Linear accuracy 0.1 mm/m stroke

Remarks:

- For horizontal installation only
- External stops are recommended
- Fixing screws of property class 10.9 must be used for all linear bearings

Product dimensions

SN Load capacities

SN linear bearing, version 1, with single slider

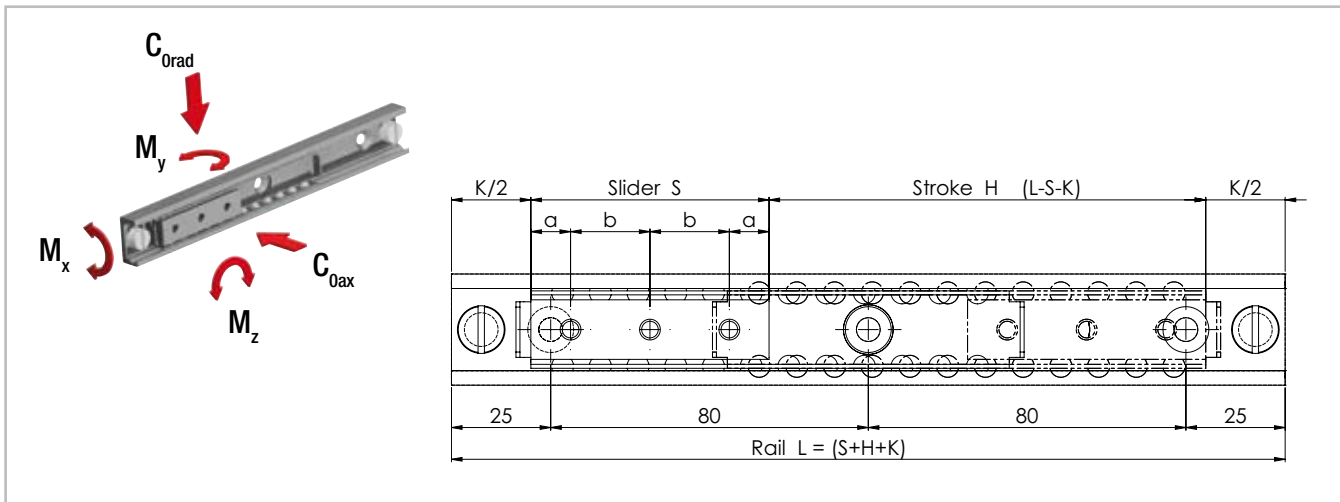


Fig. 6

To ensure that all fixing holes of the rail are accessible, S must be $< L/2 - K$.

Type	Size	Slider								
						Load capacities and moments				
		Length S [mm]	a [mm]	b [mm]	No. of holes	C_{Orad} [N]	C_{Oax} [N]	M_x [Nm]	M_y [Nm]	M_z [Nm]
SN	22	40	10	20	2	1320	924	4.4	6	9
		60			3	1980	1386	6.7	14	20
		80			4	2640	1848	8.9	25	35
		130	25	80	2	4290	3003	14.4	65	93
		210			3	6930	4851	23.3	170	243
		290			4	9570	6699	32.2	324	463

Tab. 1

		Rail	
Type	Size	Length L [mm]	K [mm]
SN	22	130 - 210 - 290 - 370 - 450 - 530 - 610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170	30

Tab. 2

Type	Size	Slider								
						Load capacities and moments				
		Length S [mm]	a [mm]	b [mm]	No. of holes	C _{0rad} [N]	C _{0ax} [N]	M _x [Nm]	M _y [Nm]	M _z [Nm]
SN	28	60	10	20	3	3480	2436	17.1	24	35
		80			4	4640	3248	22.7	43	62
		130	25	80	2	7540	5278	36.9	114	163
		210			3	12180	8526	59.7	298	426
		290			4	16820	11774	82.4	569	813
		370			5	21460	15022	105.1	926	1323
		450			6	26100	18270	127.9	1370	1958

Tab. 3

Rail			
Type	Size	Length L [mm]	K [mm]
SN	28	130 - 210 - 290 - 370 - 450 - 530 - 610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170 - 1250 - 1330 - 1410 - 1490 - 1570 - 1650	40

Tab. 4

Type	Size	Slider								
						Load capacities and moments				
		Length S [mm]	a [mm]	b [mm]	No. of holes	C _{0rad} [N]	C _{0ax} [N]	M _x [Nm]	M _y [Nm]	M _z [Nm]
SN	35	130	25	80	2	9750	6825	47.2	148	211
		210			3	15750	11025	76.3	386	551
		290			4	21750	15225	105.3	736	1051
		370			5	27750	19425	134.4	1198	1711
		450			6	33750	23625	163.4	1772	2531
		530			7	39750	27825	192.5	2458	3511
		610			8	45750	32025	221.6	3256	4651

Tab. 5

Rail			
Type	Size	Length L [mm]	K [mm]
SN	35	290 - 370 - 450 - 530 - 610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170 - 1250 - 1330 - 1410 - 1490 - 1570 - 1650 - 1730 - 1810	50

Tab. 6

Type	Size	Slider								
						Load capacities and moments				
		Length S [mm]	a [mm]	b [mm]	No. of holes	C _{0rad} [N]	C _{0ax} [N]	M _x [Nm]	M _y [Nm]	M _z [Nm]
SN	43	130	25	80	2	13910	9737	96	211	301
		210			3	22470	15729	155.1	551	786
		290			4	31030	21721	214.1	1050	1500
		370			5	39590	27713	273.2	1709	2441
		450			6	48150	33705	332.3	2528	3611
		530			7	56710	39697	391.4	3507	5009
		610			8	65270	45689	450.4	4645	6636

Tab. 7

Rail			
Type	Size	Length L [mm]	K [mm]
SN	43	290 - 370 - 450 - 530 - 610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170 - 1250 - 1330 - 1410 - 1490 - 1570 - 1650 - 1730 - 1810 - 1890 - 1970	50

Tab. 8

Type	Size	Slider								
						Load capacities and moments				
		Length S [mm]	a [mm]	b [mm]	No. of holes	C _{0rad} [N]	C _{0ax} [N]	M _x [Nm]	M _y [Nm]	M _z [Nm]
SN	63	130	25	80	2	26000	18200	238.8	394	563
		210			3	42000	29400	385.8	1029	1470
		290			4	58000	40600	532.8	1962	2803
		370			5	74000	51800	679.8	3194	4563
		450			6	90000	63000	826.7	4725	6750
		530			7	106000	74200	973.7	6554	9363
		610			8	122000	85400	1120.7	8682	12403

Tab. 9

Rail			
Type	Size	Length L [mm]	K [mm]
SN	63	610 - 690 - 770 - 850 - 930 - 1010 - 1090 - 1170 - 1250 - 1330 - 1410 - 1490 - 1570 - 1650 - 1730 - 1810 - 1890 - 1970	80

Tab. 10

Version 2 with multiple independent sliders

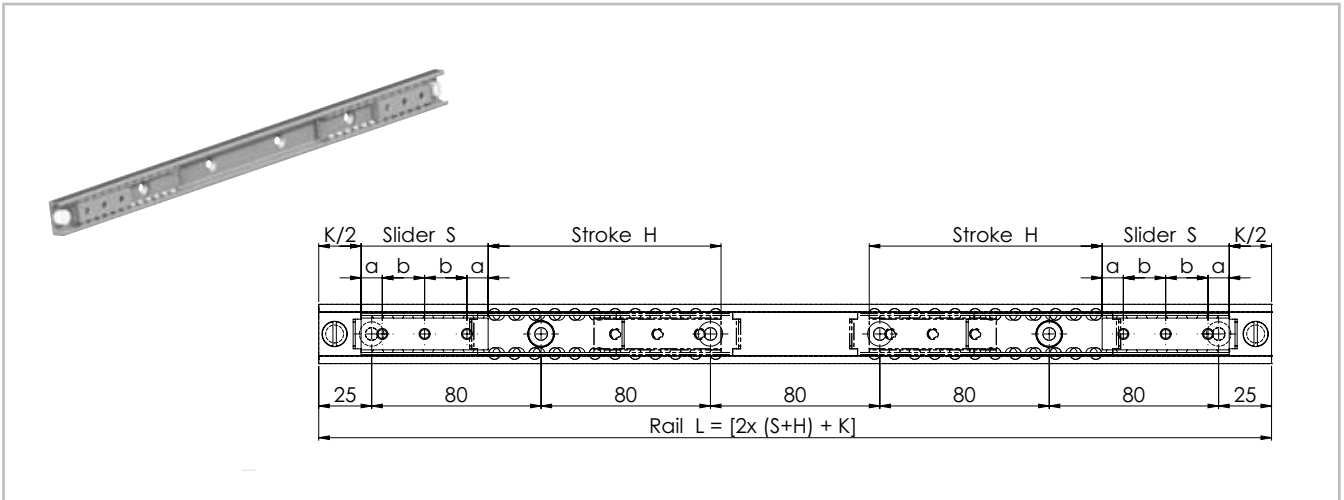


Fig. 7

Version 2 is a variant of version 1 with several independent sliders. The total load capacity is based on the number of sliders in the rail and on their lengths. The length and stroke of the individual sliders can be different. To ensure that all fixing holes of the rail are accessible, S must be $< L/2 - K$.

Version 3 with multiple synchronized sliders

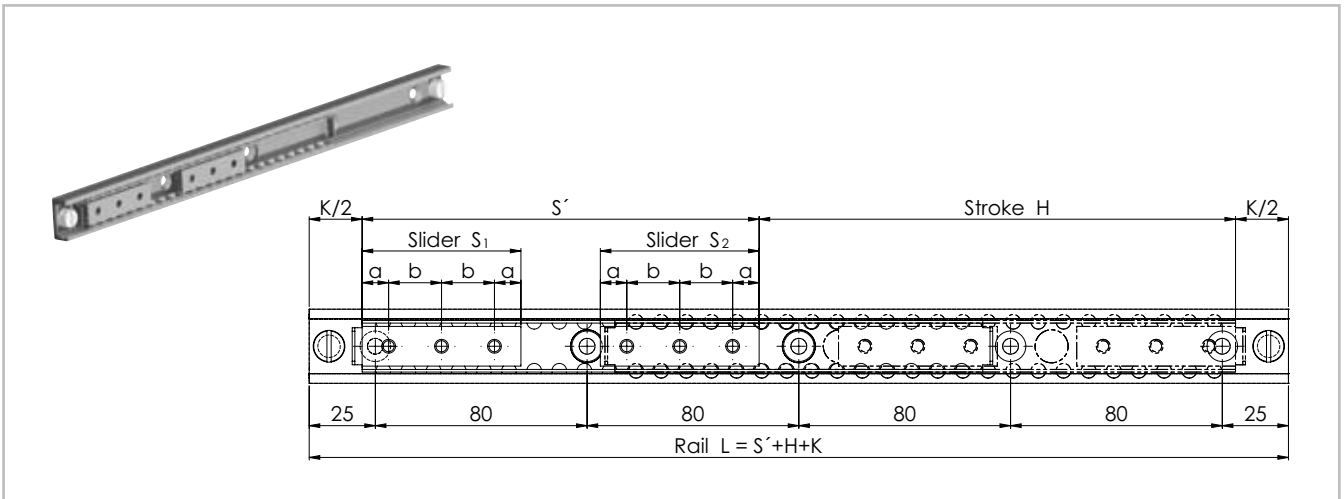
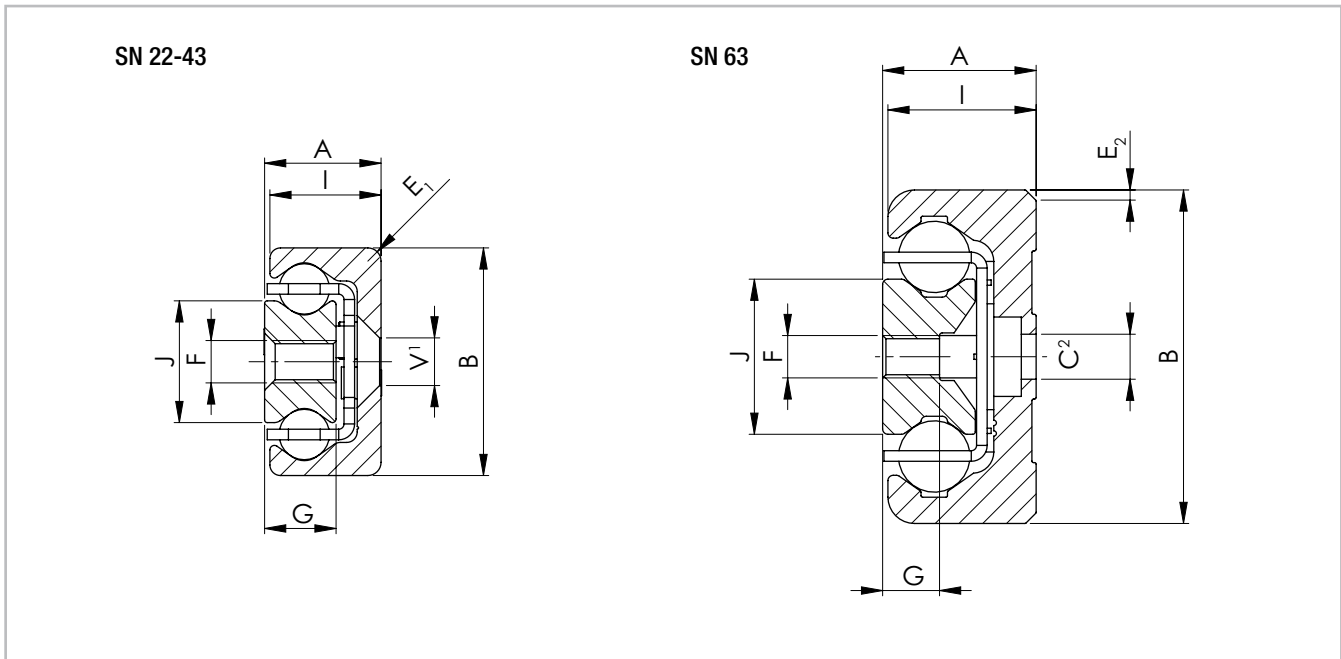


Fig. 8

Version 3 is a variant of version 1 with several synchronized sliders. The total load capacity is based on the number of sliders in the rail. The length of the individual sliders can therefore vary. To ensure that all fixing holes of the rail are accessible, S must be $< L/2 - K$.

SN Cross-section



¹ Fixing holes (V) for countersunk head screws according to DIN 7991

² Fixing holes (C) for socket cap screws according to DIN 7984. Alternative fixing with Torx® screws in special design with low head (on request)

Fig. 9

Type	Size	Cross-section										Rail weight [kg/m]	Slider weight [kg/m]
		A [mm]	B [mm]	I [mm]	J [mm]	G [mm]	E ₁ [mm]	E ₂ [°]	V	C	F		
SN	22	11	22	10.25	11.3	6.5	3	-	M4	-	M4	0.7	1
	28	13	28	12.25	15	7.5	1	-	M5	-	M5	1	1.5
	35	17	35	16	15.8	10	2	-	M6	-	M6	1.8	2.5
	43	22	43	21	23	13.5	2.5	-	M8	-	M8	2.6	5
	63	29	63	28	29.3	10.5	-	2 x 45	-	M8	M8	6.1	6.9

Tab. 11

Technical instructions

Static load

The maximum static loads of the SN series are defined using the slider length and are listed in the tables of the previous pages. These load capacities are valid for a loading point of forces and moments in the center of the slider (for off-center loading, see pg. 13). The load capacities are independent of the position of the slider inside the rails. During the static tests the radial load capacity, C_{Orad} , the axial load capacity, C_{Oax} , and

moments M_x , M_y and M_z indicate the maximum permissible values of the loads. Higher loads negatively affect the running properties and the mechanical strength. A safety factor, z , is used to check the static load, which takes into account the basic parameters of the application and is defined in more detail in the following table:

Safety factor z

Neither shocks nor vibrations, smooth and low-frequency reverse, high assembly accuracy, no elastic deformations	1 - 1.5
Normal installation conditions	1.5 - 2
Shocks and vibrations, high-frequency reverse, significant elastic deformation	2 - 3.5

Tab. 12

The ratio of the actual load to maximum permissible load may be as large as the reciprocal of the accepted safety factor, z , at the most.

$$\frac{P_{Orad}}{C_{Orad}} \leq \frac{1}{z} \quad \frac{P_{Oax}}{C_{Oax}} \leq \frac{1}{z} \quad \frac{M_1}{M_x} \leq \frac{1}{z} \quad \frac{M_2}{M_y} \leq \frac{1}{z} \quad \frac{M_3}{M_z} \leq \frac{1}{z}$$

Fig. 10

The formulas above apply for a single load case. If there are two or more of the described forces simultaneously, the following check must be made:

$$\frac{P_{Orad}}{C_{Orad}} + \frac{P_{Oax}}{C_{Oax}} + \frac{M_1}{M_x} + \frac{M_2}{M_y} + \frac{M_3}{M_z} \leq \frac{1}{z}$$

P_{Orad} = effective radial load
 C_{Orad} = permissible radial load
 P_{Oax} = effective axial load
 C_{Oax} = permissible axial load
 M_1 = effective moment in the x-direction
 M_x = permissible moment in the x-direction
 M_2 = effective moment in the y-direction
 M_y = permissible moment in the y-direction
 M_3 = effective moment in the z-direction
 M_z = permissible moment in the z-direction

Fig. 11

Off-center load P of the slider:

For an off-center load of the slider, the different load distribution on the balls must be accounted for with a reduction of the load capacity C. As shown in the diagram at the right, this reduction of the distance, d, from the loading point is dependent on the slider center. The value, q, is the position factor, the distance, d, is expressed in fractions of slider length S. The permissible load, P, decreases as follows:

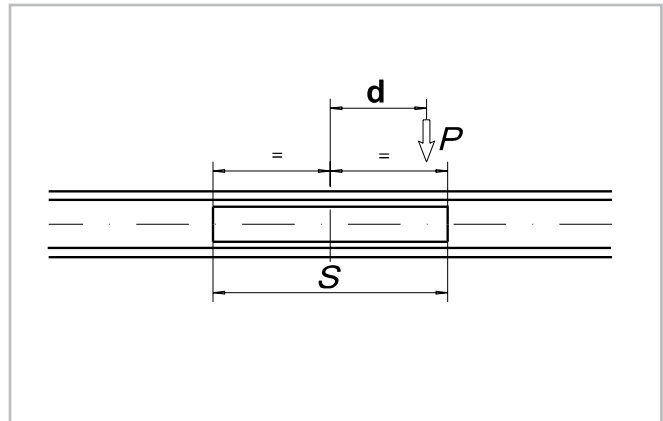


Fig. 13

$P = q \cdot C_{Orad}$	for a radial load
$P = q \cdot C_{Oax}$	for an axial load

Fig. 12

For the static load and the service life calculation, P_{Orad} and P_{Oax} must be replaced by the equivalent values calculated as follows (see pg. 14, fig. 16):

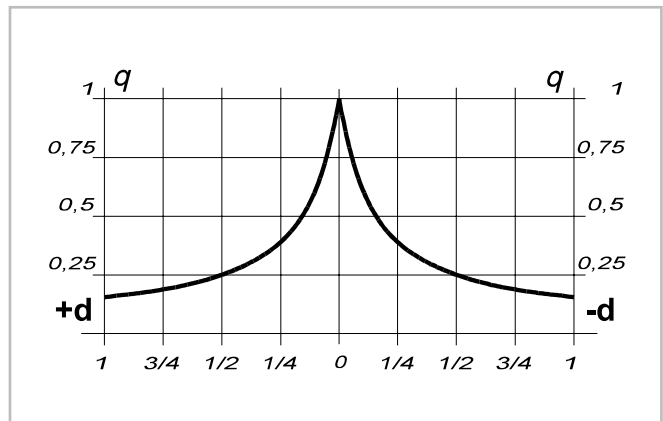


Fig. 15

$P_{Orad} = \frac{P}{q}$	if the external load, P, acts radially
$P_{Oax} = \frac{P}{q}$	if the external load, P, acts axially

Fig. 14

Service life

The service life of a linear bearing depends on several factors, such as effective load, operating speed, installation precision, occurring impacts and vibrations, operating temperature, ambient conditions and lubrication. The service life is defined as the time span between initial operation and the first fatigue or wear indications on the raceways.

In practice, the end of the service life must be defined as the time of bearing decommissioning due to its destruction or extreme wear of a component.

This is taken into account by an application coefficient (f_i in the formula below), so the service life consists of:

$$L_{km} = 100 \cdot \left(\frac{C_{Orad}}{W} \cdot \frac{1}{f_i} \right)^3$$

L_{km} = calculated service life in km
 C_{Orad} = load capacity in N
 W = equivalent load in N
 f_i = application coefficient (see table 13)

Fig. 16

Application coefficient f_i

Neither impacts nor vibrations, smooth and low-frequency direction change, clean operating conditions, low speed (<0.5 m/s)	1 - 1.5
Slight vibrations, average speeds (between 0.5 and 0.7 m/s) and average direction change	1.5 - 2
Impacts and vibrations, high-frequency direction change, high speeds (>0.7 m/s), very dirty environment	2 - 3.5

Tab. 13

If the external load, P , is the same as the dynamic load capacity, C_{Orad} , (which of course must never be exceeded), the service life at ideal operating conditions ($f_i=1$) amounts to 100 km. Naturally, for a single load P , the following applies: $W=P$. If several external loads occur simultaneously, the equivalent load is calculated as follows:

$$W = P_{rad} + \left(\frac{P_{ax}}{C_{Oax}} + \frac{M_1}{M_x} + \frac{M_2}{M_y} + \frac{M_3}{M_z} \right) \cdot C_{Orad}$$

Fig. 17

Clearance and preload

The SN series linear bearings are installed with no clearance as standard. For more information please contact Application Technology.

Preload classes		
Increased clearance	No clearance	Increased preload
G ₁	Standard	K ₁

Tab. 14

Coefficient of friction

With correct lubrication and installation on level and rigid surfaces and sufficient parallelism for rail pairs, the friction value is less than or equal to 0.01. This value can vary depending on the installation situation (see pg. 17, Instructions for use).

Linear accuracy

With installation of the rails using all bolts on a perfectly plane support surface with the fixing holes in a straight line, the linear accuracy of the sliders to an external reference results from the following equation:

$$\boxed{//} = \frac{\sqrt{H}}{300} \text{ (mm)}$$

H = Stroke

Fig. 18

Speed

The linear bearings of the SN series can be used up to an operating speed of 0.8 m/s (31.5 in/s). With high-frequency direction changes and the resulting high accelerations, as well as with long ball cages, there is a risk of cage creep (see pg. 17, Instructions for use).

Temperature

The SN series can be used in ambient temperatures from -30 °C to +170 °C (-22 °F to +338 °F). A lithium lubricant for high operating temperatures is recommended for temperatures above +130 °C (+266 °F).

Anticorrosive protection

- The SN series has a standard anticorrosive protection by electrolytic zinc-plating according to ISO 2081. If increased anticorrosive protection is required, the rails are available chemically nickel-plated and with stainless steel bearing balls.
- Numerous application-specific surface treatments are available upon request, e.g., as a nickel-plated design with FDA approval for use in the food industry.
For more information please contact Application Technology.

Lubrication

- Recommended lubrication intervals are heavily dependent upon the ambient conditions. Under normal conditions, lubrication is recommended after 100 km operational performance or after an operating period of 6 months. In critical application cases the interval should be shorter. Please clean the raceways carefully before lubrication. Raceways and spaces of the ball cage are lubricated with a lithium lubricant of average consistency (roller bearing lubricant).
- Different lubricants for special applications are available upon request. Example: Lubricant with FDA approval for use in the food industry.
For more information please contact Application Technology.

Fixing screws

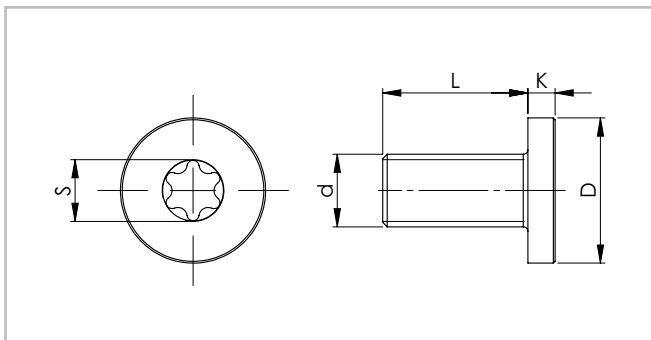


Fig. 19

The rails of the SN series in sizes 22 to 43 mm are fixed with countersunk head screws according to DIN 7991.

The rails of size 63 mm are fixed with socket cap screws according to DIN 7984 or with Torx® screws with low cap head (special design, see Fig. 19).

Size	Screw type	d	D [mm]	L [mm]	K [mm]	S
63	M8 x 20	M8 x 1.25	13	20	5	T40

Tab. 15

Tightening torques of the standard fixing screws to be used

Property class	Size	Tightening torque [Nm]
10.9	22	4.3
	28	8.5
	35	14.6
	43	34.7
	63	34.7

Tab. 16

Installation instructions

- Internal stops are used to stop the unloaded slider and the ball cage. Please use external stops as end stops for a loaded system.
- To achieve optimum running properties, high service life and rigidity, it is necessary to fix the linear bearings with all accessible holes on a rigid and level surface.

Instructions for use

- For linear bearings of the SN series, the sliders are guided through a ball cage inside the rails. When the sliders run their course relative to the rails, the ball cage moves along for half the slider stroke. The stroke ends as soon as the slider reaches the end of the cage.

Normally the cage moves synchronously to the balls at half the speed of the slider. Any occurring cage slip affects the synchronous movement of the ball cage negatively, causing it to reach the internal stops prematurely (cage creep). This reduces the stroke. However, the stroke value can be normalized at any time by moving the slider to the stop in the stopped cage. This moving of the slider relative to the cage will have increased resistance, which is dependent on the working load.

- The causes of cage creep can be installation accuracy, dynamics, and load changes. The effects can be minimized by observing the following advice:
 - The stroke should always remain constant and come as close as possible to the nominal stroke of the linear bearing.
 - For applications with various strokes, make sure that the drive is sufficiently dimensioned to guarantee a movement of the slider relative to the cage. A coefficient of friction of 0.1 should be calculated for this.
 - Another possibility is to include a maximum stroke without load in the working cycle in order to resynchronize the slider and ball cage.

Parallelism errors or inaccuracies in the installation or in the mounting surfaces of mounted pairs can influence the cage creep.

- Series SN linear bearings should only be used for horizontal movement.

SN Standard configurations

Size 22

Ordering description	Slider	Stroke	Rail
SN22-40-60-130	40	60	130
SN22-40-140-210	40	140	210
SN22-40-220-290	40	220	290
SN22-60-40-130	60	40	130
SN22-60-120-210	60	120	210
SN22-60-200-290	60	200	290
SN22-60-280-370	60	280	370
SN22-60-360-450	60	360	450
SN22-80-100-210	80	100	210
SN22-80-180-290	80	180	290
SN22-80-260-370	80	260	370
SN22-80-340-450	80	340	450
SN22-80-420-530	80	420	530
SN22-80-500-610	80	500	610
SN22-130-130-290	130	130	290
SN22-130-210-370	130	210	370
SN22-130-290-450	130	290	450
SN22-130-370-530	130	370	530
SN22-130-450-610	130	450	610
SN22-130-530-690	130	530	690
SN22-130-610-770	130	610	770
SN22-130-690-850	130	690	850
SN22-130-770-930	130	770	930
SN22-130-850-1010	130	850	1010
SN22-210-210-450	210	210	450
SN22-210-290-530	210	290	530
SN22-210-370-610	210	370	610
SN22-210-450-690	210	450	690
SN22-210-530-770	210	530	770
SN22-210-610-850	210	610	850
SN22-210-690-930	210	690	930
SN22-210-770-1010	210	770	1010
SN22-210-930-1170	210	930	1170
SN22-290-290-610	290	290	610
SN22-290-370-690	290	370	690
SN22-290-450-770	290	450	770
SN22-290-530-850	290	530	850
SN22-290-610-930	290	610	930
SN22-290-690-1010	290	690	1010
SN22-290-850-1170	290	850	1170

Tab. 17

Size 28

Ordering description	Slider	Stroke	Rail
SN28-60-30-130	60	30	130
SN28-60-110-210	60	110	210
SN28-60-190-290	60	190	290
SN28-60-270-370	60	270	370
SN28-60-350-450	60	350	450
SN28-80-90-210	80	90	210
SN28-80-170-290	80	170	290
SN28-80-250-370	80	250	370
SN28-80-330-450	80	330	450
SN28-80-410-530	80	410	530
SN28-80-490-610	80	490	610
SN28-130-120-290	130	120	290
SN28-130-200-370	130	200	370
SN28-130-280-450	130	280	450
SN28-130-360-530	130	360	530
SN28-130-440-610	130	440	610
SN28-130-520-690	130	520	690
SN28-130-600-770	130	600	770
SN28-130-680-850	130	680	850
SN28-130-760-930	130	760	930
SN28-130-840-1010	130	840	1010
SN28-210-200-450	210	200	450
SN28-210-280-530	210	280	530
SN28-210-360-610	210	360	610
SN28-210-440-690	210	440	690
SN28-210-520-770	210	520	770
SN28-210-600-850	210	600	850
SN28-210-680-930	210	680	930
SN28-210-760-1010	210	760	1010
SN28-210-920-1170	210	920	1170
SN28-210-1080-1330	210	1080	1330
SN28-290-280-610	290	280	610
SN28-290-360-690	290	360	690
SN28-290-440-770	290	440	770
SN28-290-520-850	290	520	850
SN28-290-600-930	290	600	930
SN28-290-680-1010	290	680	1010
SN28-290-840-1170	290	840	1170
SN28-290-1000-1330	290	1000	1330
SN28-290-1160-1490	290	1160	1490
SN28-370-360-770	370	360	770
SN28-370-440-850	370	440	850
SN28-370-520-930	370	520	930
SN28-370-600-1010	370	600	1010
SN28-370-760-1170	370	760	1170
SN28-370-920-1330	370	920	1330
SN28-370-1080-1490	370	1080	1490
SN28-450-440-930	450	440	930
SN28-450-520-1010	450	520	1010
SN28-450-680-1170	450	680	1170
SN28-450-840-1330	450	840	1330
SN28-450-1000-1490	450	1000	1490
SN28-450-1160-1650	450	1160	1650

Tab. 18

Size 35

Ordering description	Slider	Stroke	Rail
SN35-130-110-290	130	110	290
SN35-130-190-370	130	190	370
SN35-130-270-450	130	270	450
SN35-130-350-530	130	350	530
SN35-130-430-610	130	430	610
SN35-130-510-690	130	510	690
SN35-130-590-770	130	590	770
SN35-130-670-850	130	670	850
SN35-130-750-930	130	750	930
SN35-130-830-1010	130	830	1010
SN35-210-190-450	210	190	450
SN35-210-270-530	210	270	530
SN35-210-350-610	210	350	610
SN35-210-430-690	210	430	690
SN35-210-510-770	210	510	770
SN35-210-590-850	210	590	850
SN35-210-670-930	210	670	930
SN35-210-750-1010	210	750	1010
SN35-210-910-1170	210	910	1170
SN35-210-1070-1330	210	1070	1330
SN35-210-1230-1490	210	1230	1490
SN35-290-270-610	290	270	610
SN35-290-350-690	290	350	690
SN35-290-430-770	290	430	770
SN35-290-510-850	290	510	850
SN35-290-590-930	290	590	930
SN35-290-670-1010	290	670	1010
SN35-290-830-1170	290	830	1170
SN35-290-990-1330	290	990	1330
SN35-290-1150-1490	290	1150	1490
SN35-290-1310-1650	290	1310	1650
SN35-370-350-770	370	350	770
SN35-370-430-850	370	430	850
SN35-370-510-930	370	510	930
SN35-370-590-1010	370	590	1010
SN35-370-750-1170	370	750	1170
SN35-370-910-1330	370	910	1330
SN35-370-1070-1490	370	1070	1490
SN35-370-1230-1650	370	1230	1650
SN35-450-430-930	450	430	930
SN35-450-510-1010	450	510	1010
SN35-450-670-1170	450	670	1170
SN35-450-830-1330	450	830	1330
SN35-450-990-1490	450	990	1490
SN35-450-1150-1650	450	1150	1650
SN35-450-1310-1810	450	1310	1810
SN35-530-590-1170	530	590	1170
SN35-530-750-1330	530	750	1330
SN35-530-910-1490	530	910	1490
SN35-530-1070-1650	530	1070	1650
SN35-530-1230-1810	530	1230	1810
SN35-610-670-1330	610	670	1330
SN35-610-830-1490	610	830	1490
SN35-610-990-1650	610	990	1650
SN35-610-1150-1810	610	1150	1810

Tab. 19

Size 43

Ordering description	Slider	Stroke	Rail
SN43-130-110-290	130	110	290
SN43-130-190-370	130	190	370
SN43-130-270-450	130	270	450
SN43-130-350-530	130	350	530
SN43-130-430-610	130	430	610
SN43-130-510-690	130	510	690
SN43-130-590-770	130	590	770
SN43-130-670-850	130	670	850
SN43-130-750-930	130	750	930
SN43-130-830-1010	130	830	1010
SN43-210-190-450	210	190	450
SN43-210-270-530	210	270	530
SN43-210-350-610	210	350	610
SN43-210-430-690	210	430	690
SN43-210-510-770	210	510	770
SN43-210-590-850	210	590	850
SN43-210-670-930	210	670	930
SN43-210-750-1010	210	750	1010
SN43-210-910-1170	210	910	1170
SN43-210-1070-1330	210	1070	1330
SN43-210-1230-1490	210	1230	1490
SN43-210-1390-1650	210	1390	1650
SN43-290-270-610	290	270	610
SN43-290-350-690	290	350	690
SN43-290-430-770	290	430	770
SN43-290-510-850	290	510	850
SN43-290-590-930	290	590	930
SN43-290-670-1010	290	670	1010
SN43-290-830-1170	290	830	1170
SN43-290-990-1330	290	990	1330
SN43-290-1150-1490	290	1150	1490
SN43-290-1310-1650	290	1310	1650
SN43-290-1470-1810	290	1470	1810
SN43-370-350-770	370	350	770
SN43-370-430-850	370	430	850
SN43-370-510-930	370	510	930
SN43-370-590-1010	370	590	1010
SN43-370-750-1170	370	750	1170
SN43-370-910-1330	370	910	1330
SN43-370-1070-1490	370	1070	1490
SN43-370-1230-1650	370	1230	1650
SN43-370-1390-1810	370	1390	1810
SN43-450-430-930	450	430	930
SN43-450-510-1010	450	510	1010
SN43-450-670-1170	450	670	1170
SN43-450-830-1330	450	830	1330
SN43-450-990-1490	450	990	1490
SN43-450-1150-1650	450	1150	1650
SN43-450-1310-1810	450	1310	1810
SN43-450-1470-1970	450	1470	1970
SN43-530-590-1170	530	590	1170
SN43-530-750-1330	530	750	1330
SN43-530-910-1490	530	910	1490
SN43-530-1070-1650	530	1070	1650
SN43-530-1230-1810	530	1230	1810
SN43-530-1390-1970	530	1390	1970
SN43-610-670-1330	610	670	1330
SN43-610-830-1490	610	830	1490
SN43-610-990-1650	610	990	1650
SN43-610-1150-1810	610	1150	1810
SN43-610-1310-1970	610	1310	1970

Tab. 20

Size 63

Ordering description	Slider	Stroke	Rail
SN63-130-400-610	130	400	610
SN63-130-480-690	130	480	690
SN63-130-560-770	130	560	770
SN63-130-640-850	130	640	850
SN63-130-720-930	130	720	930
SN63-130-800-1010	130	800	1010
SN63-210-320-610	210	320	610
SN63-210-400-690	210	400	690
SN63-210-480-770	210	480	770
SN63-210-560-850	210	560	850
SN63-210-640-930	210	640	930
SN63-210-720-1010	210	720	1010
SN63-210-880-1170	210	880	1170
SN63-210-1040-1330	210	1040	1330
SN63-210-1200-1490	210	1200	1490
SN63-210-1360-1650	210	1360	1650
SN63-290-240-610	290	240	610
SN63-290-320-690	290	320	690
SN63-290-400-770	290	400	770
SN63-290-480-850	290	480	850
SN63-290-560-930	290	560	930
SN63-290-640-1010	290	640	1010
SN63-290-800-1170	290	800	1170
SN63-290-960-1330	290	960	1330
SN63-290-1120-1490	290	1120	1490
SN63-290-1280-1650	290	1280	1650
SN63-370-320-770	370	320	770
SN63-370-400-850	370	400	850
SN63-370-480-930	370	480	930
SN63-370-560-1010	370	560	1010
SN63-370-720-1170	370	720	1170
SN63-370-880-1330	370	880	1330
SN63-370-1040-1490	370	1040	1490
SN63-370-1200-1650	370	1200	1650
SN63-370-1360-1810	370	1360	1810
SN63-450-400-930	450	400	930
SN63-450-480-1010	450	480	1010
SN63-450-640-1170	450	640	1170
SN63-450-800-1330	450	800	1330
SN63-450-960-1490	450	960	1490
SN63-450-1120-1650	450	1120	1650
SN63-450-1280-1810	450	1280	1810
SN63-530-560-1170	530	560	1170
SN63-530-720-1330	530	720	1330
SN63-530-880-1490	530	880	1490
SN63-530-1040-1650	530	1040	1650
SN63-530-1200-1810	530	1200	1810
SN63-530-1360-1970	530	1360	1970
SN63-610-640-1330	610	640	1330
SN63-610-800-1490	610	800	1490
SN63-610-960-1650	610	960	1650
SN63-610-1120-1810	610	1120	1810
SN63-610-1280-1970	610	1280	1970

Tab. 21

The most commonly used standard configurations are shown in the tables. Other deviating configurations and customer-specific adaptations are possible. For more information please contact Application Technology.

Ordering key

SN Version 1 with a slider

SN	35	290	430	770	K1	NIC	
						Expanded surface protection <i>see pg. 16, Anticorrosive protection</i>	
						Clearance and preload, if deviating from standard <i>see pg. 15, tab. 14</i>	
				Rail length	<i>see pg. 7ff, tab. 2, 4, 6, 8, 10</i>		
			Stroke	<i>see pg. 7ff, fig. 6, tab. 1 to 10</i>			
		Slider length	<i>see pg. 7ff, tab. 1, 3, 5, 7, 9</i>				
	Size	<i>see pg. 6, Performance characteristics</i>					
Product type							

Ordering example 1: SN35-0290-0430-0770

Ordering example 2: SN35-0290-0430-0770-K1-NIC

Notes on ordering: Rail and slider lengths, as well as strokes, are always stated with 4 digits. Please use zeroes to fill in for lengths with less than 4 digits

SN version 2 with multiple independent sliders

SN	43	2	290	350	1330	G1	NIC
						Expanded surface protection <i>see pg. 16, Anticorrosive protection</i>	
						Clearance and preload, if deviating from standard <i>see pg. 15, tab. 14</i>	
				Rail length	<i>see pg. 7ff, tab. 2, 4, 6, 8, 10</i>		
			Stroke of the individual sliders	<i>see pg. 7ff, fig. 7, tab. 1 to 10</i>			
		Slider length	<i>see pg. 7ff, tab. 1, 3, 5, 7, 9</i>				
		Number of sliders					
	Size	<i>see pg. 6, Performance characteristics</i>					
Product type							

Ordering example 1: SN43-2x0290-0350-1330

Ordering example 2: SN43-2x0290-0350-1330-G1-NIC

If the individual slider lengths and/or strokes are different, please order according to ordering example 3.

Ordering example 3: SN28-1x0200-0300/1x0250-0415-1240

Notes on ordering: Rail and slider lengths, as well as strokes, are always stated with 4 digits. Please use zeroes to fill in for lengths with less than 4 digits

SN Version 3 with multiple synchronized sliders

SN	63	850	(370+290)	400	1330	K1	NIC	
							Expanded surface protection <i>see pg. 16, Anticorrosive protection</i>	
							Clearance and preload, if deviating from standard <i>see pg. 15, tab. 14</i>	
						Rail length	<i>see pg. 7ff, tab. 2, 4, 6, 8, 10</i>	
				Stroke	<i>see pg. 7ff, fig. 8, tab. 1 to 10</i>			
			Individual length of slider	<i>see pg. 7ff, tab. 1, 3, 5, 7, 9</i>				
			Rail length, S' of the slider	<i>see pg. 10, fig. 8</i>				
	Size	<i>see pg. 6 Performance characteristics</i>						
Product type								

Ordering example 1: SN63-0850(370+290)-0400-1330

Ordering example 2: SN63-0850(370+290)-0400-1330-K1-NI C

Notes on ordering: Rail and slider lengths, as well as strokes, are always stated with 4 digits. Please use zeroes to fill in for lengths with less than 4 digits

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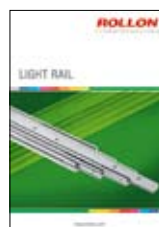
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